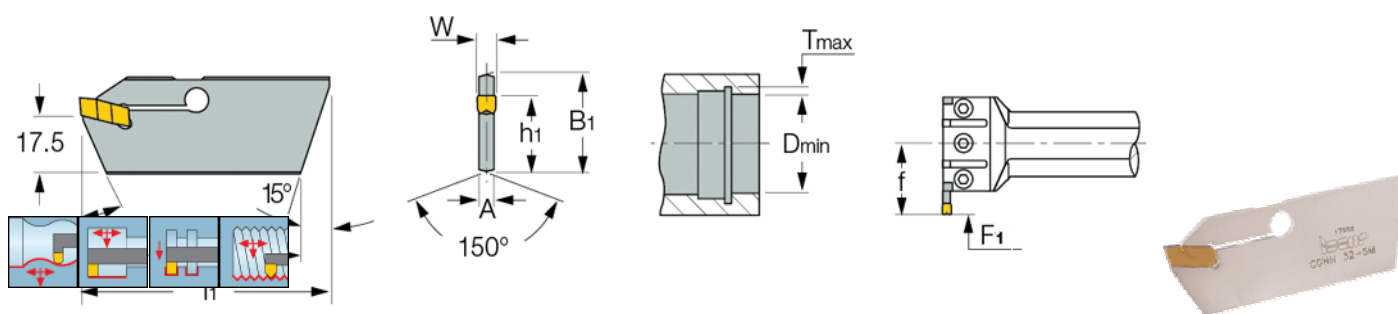


CGHN 32-M : Internal grooving and turning blades.



| Designation | W min | W max | A | fmin | F1min | fmax | F1max | h1 | l1 | B1 | D min |
|-------------|----------|----------|-----|------|-------|------|-------|------|----|----|----------|
| CGHN 32-3M | 2.8 | 4 | 2.4 | 44 | 15 | 48 | 19 | 24.8 | 82 | 32 | 85 |
| CGHN 32-4M | 3.6 | 5 | 3.2 | 44 | 15 | 50 | 21 | 24.8 | 82 | 32 | 85 |
| CGHN 32-5M | 4.4 | 6.4 | 4 | 44 | 15 | 55 | 26 | 24.8 | 82 | 32 | 85 |
| CGHN 32-6M | 5.6 | 6.4 | 5.2 | 44 | 15 | 55 | 26 | 24.8 | 82 | 32 | 85 |

f and F1 are the blade extension range.

Grooving depth (Tmax-r) varies in conformance with blade's overhang (F1) and it depends on the bore diameter (D). For grooving capacity, click "More Info"