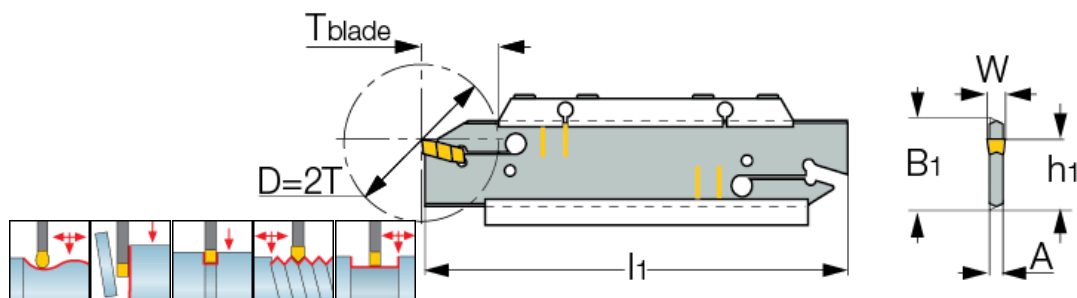


CGHN-D : Double-ended blades for external grooving and turning.



Designation	B1	W min	W max	T blmin	T blade	h1	l1	A
CGHN 26-3D	26	2.8	4	10	15	21.4	110	2.4
CGHN 26-4D	26	3.5	4.5	10	15	21.4	110	3.2
CGHN 26-5D	26	4.4	6.4	10	20	21.4	110	4
CGHN 32-3D	32	2.8	4	10	19	24.8	150	2.4
CGHN 32-4D	32	3.5	5	12	21	24.8	150	3.2
CGHN 32-5D	32	4.4	6.4	12	26	24.8	150	4
CGHN 32-6D	32	5.5	6.4	12	26	24.8	150	5.2

Use the yellow lines on blade for min. and max. overhang.

For using TIP inserts, toolholder seat needs to be modified according to insert profile to ensure clearance.

When using a double-ended insert, grooving depth is limited by the insert.