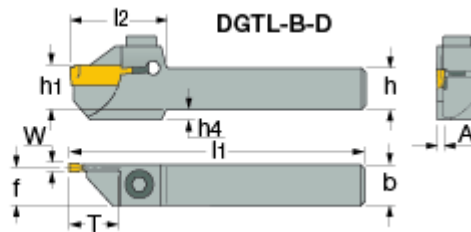
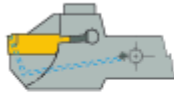




DGTR/L-B/BC-D : Integral shank, reinforced (with and without coolant holes) parting and grooving toolholder for double-ended ins

DGTL-BC-D

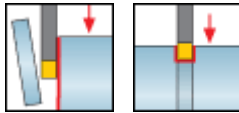


DGTL-B-D



Left-hand shown

Important: 1.4 mm width inserts should be used only on tools for 1.4 mm specific width tools!!



Designation	W min	W max	h	h1	b	A	l1	l2	Tmax-r	f	h4	R/L
DGTL 10B-1.4D20	1.40	1.40	10.0	10.0	10.0	1.00	140.00	23.6	10.00	9.5	2.0	L
DGTR 10B-1.4D20	1.40	1.40	10.0	10.0	10.0	1.00	140.00	23.6	10.00	9.5	2.0	R
DGTL 12B-1.4D30	1.40	1.40	12.0	12.0	12.0	1.00	140.00	29.6	15.00	11.5	3.5	L
DGTR 12B-1.4D30	1.40	1.40	12.0	12.0	12.0	1.00	140.00	29.6	15.00	11.5	3.5	R
DGTL 16B-1.4D30	1.40	1.40	16.0	16.0	16.0	1.00	140.00	29.6	15.00	15.5	-	L
DGTR 16B-1.4D30	1.40	1.40	16.0	16.0	16.0	1.00	140.00	29.6	15.00	15.5	-	R
DGTL 20B-1.4D30	1.40	1.40	20.0	20.0	20.0	1.00	140.00	29.6	15.00	19.5	-	L
DGTR 20B-1.4D30	1.40	1.40	20.0	20.0	20.0	1.00	140.00	29.6	15.00	19.5	-	R
DGTL 10B-2D30	1.90	2.50	10.0	10.0	10.0	1.60	140.00	29.6	15.00	9.2	6.6	L
DGTR 10B-2D30	1.90	2.50	10.0	10.0	10.0	1.60	140.00	29.6	15.00	9.2	6.6	R
DGTL 12B-2D30	1.90	2.50	12.0	12.0	12.0	1.60	140.00	29.6	15.00	11.2	3.5	L
DGTR 12B-2D30	1.90	2.50	12.0	12.0	12.0	1.60	140.00	29.6	15.00	11.2	3.5	R
DGTL 16B-2D32	1.90	2.50	16.0	16.0	16.0	1.60	140.00	30.6	16.00	15.2	-	L
DGTR 16B-2D32	1.90	2.50	16.0	16.0	16.0	1.60	140.00	30.6	16.00	15.2	-	R
DGTL 20B-2D35	1.90	2.50	20.0	20.0	20.0	1.60	140.00	32.1	17.50	19.2	-	L
DGTR 20B-2D35	1.90	2.50	20.0	20.0	20.0	1.60	140.00	32.1	17.50	19.2	-	R
DGTL 25B-2D35	1.90	2.50	25.0	25.0	25.0	1.60	140.00	32.1	17.50	24.2	-	L
DGTR 25B-2D35	1.90	2.50	25.0	25.0	25.0	1.60	140.00	32.1	17.50	24.2	-	R
DGTL 12B-3D30	3.00	3.18	12.0	12.0	12.0	2.40	140.00	29.6	15.00	10.8	3.5	L
DGTR 12B-3D30	3.00	3.18	12.0	12.0	12.0	2.40	140.00	29.6	15.00	10.8	3.5	R
DGTL 16B-3D35	3.00	3.18	16.0	16.0	16.0	2.40	140.00	32.1	16.00	14.8	2.6	L
DGTL 16BC-3D35	3.00	3.18	16.0	16.0	16.0	2.40	140.00	31.1	16.00	14.8	2.6	L
DGTR 16B-3D35	3.00	3.18	16.0	16.0	16.0	2.40	140.00	32.1	16.00	14.8	2.6	R
DGTR 16BC-3D35	3.00	3.18	16.0	16.0	16.0	2.40	140.00	31.1	16.00	14.8	2.6	R
DGTL 20B-3D40	3.00	3.18	20.0	20.0	20.0	2.40	140.00	35.6	20.00	18.8	-	L
DGTR 20B-3D40	3.00	3.18	20.0	20.0	20.0	2.40	140.00	35.6	20.00	18.8	-	R
DGTL 25B-3D40	3.00	3.18	25.0	25.0	25.0	2.40	140.00	35.6	20.00	23.8	-	L
DGTR 25B-3D40	3.00	3.18	25.0	25.0	25.0	2.40	140.00	35.6	20.00	23.8	-	R
DGTL 20BC-3D40	3.00	3.18	20.0	20.0	20.0	2.40	140.00	34.6	20.00	18.8	-	L
DGTR 20BC-3D40	3.00	3.18	20.0	20.0	20.0	2.40	140.00	34.6	20.00	18.8	-	R

Insert limit is Tmax=18 mm. If deeper penetration is required, the insert should be modified into single-ended by the user.

DG..1.0 insert can be mounted into pocket sizes 2 and 3. In that case the pocket width has to be

modified-click on "More Info"