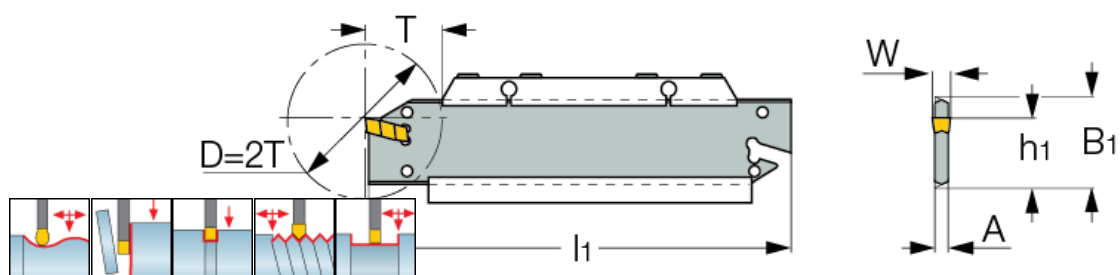


CGHN-DG : CUT-GRIP double-ended blades for external grooving and turning self-clamped inserts.



Designation	B1	W min	W max	T turn	T groove	h1	l1	A
CGHN 32-3DG	32	2.8	4	25	50	24.8	150	2.4
CGHN 32-4DG	32	3.5	5	30	50	24.8	150	3.2
CGHN 32-5DG	32	4.4	6.4	33	60	24.8	150	4
CGHN 32-6DG	32	5.5	6.4	35	60	24.8	150	5.2

DO-GRIP clamping insert is self-retained for long overhang.

For using TIP inserts, toolholder seat needs to be modified according to insert profile to ensure clearance.

When using a double-ended insert, grooving depth is limited by the insert.