

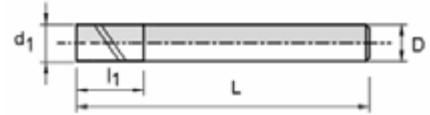
MX 900 Series - Ultra Fine Grain Carbide Multiple Flute Endmills / HSM – 6 / 8 Flutes · Standard Cut Length

極細微粒鎢鋼、端銑刀 / 高速切削 — 6 / 8 刃、標準刃長

Size : D6.0 ~ D25.0

MEH6 / 8

Carbide Grain Ultra-Fine	Coating ULTRA TIALN+	Coating NT-WET	Helix 45°	HRC 65	V-Speed HSM	Rake Angle Positive
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Dimension(mm) Designation	刃徑 d ₁	刃長 l ₁	全長 L	柄徑 D	刃數 Z	Coating 鍍膜		
						UNCOATED	NT-WET (N)	ULTRA (D)
MEH6-060	6.0	15	50	6	6	■	□	■
MEH6-080	8.0	20	60	8	6	■	□	■
MEH6-100	10.0	25	75	10	6	■	□	■
MEH6-120	12.0	30	75	12	6	■	□	■
MEH6-160	16.0	45	100	16	6	■	□	■
MEH8-200	20.0	45	100	20	8			
MEH8-250	25.0	45	100	25	8			

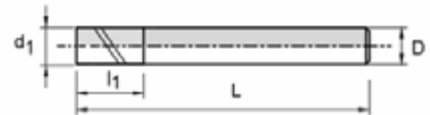
MX 900 Series - Ultra Fine Grain Carbide Multiple Flute Endmills / HSM – 6 / 8 Flutes · Long Cut Length

極細微粒鎢鋼、端銑刀 / 高速切削 — 6 / 8 刃、長刃

Size : D6.0 ~ D25.0

MELH6 / 8

Carbide Grain Ultra-Fine	Coating ULTRA TIALN+	Coating NT-WET	Helix 45°	HRC 65	V-Speed HSM	Rake Angle Positive
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Dimension(mm) Designation	刃徑 d ₁	刃長 l ₁	全長 L	柄徑 D	刃數 Z	Coating 鍍膜		
						UNCOATED	NT-WET (N)	ULTRA (D)
MELH6-060	6.0	25	75	6	6	■	□	■
MELH6-080	8.0	40	100	8	6	■	□	■
MELH6-100	10.0	45	100	10	6	■	□	■
MELH6-120	12.0	45	100	12	6	■	□	■
MELH6-160	16.0	70	150	16	6	■	□	■
MELH8-200	20.0	80	150	20	8			
MELH8-250	25.0	80	150	25	8			

Recommended work material 推薦可加工材料 ■ Preferred suitable 最適用 ■ Suitable 適用

ULTRA (D)	Steel < HRC32 碳鋼 / 合金鋼	HRC32 ~ 48 合金 / 預硬鋼	HRC49 ~ 55 熱處理鋼	HRC 56 ~ 65 熱處理鋼	Cast Iron 鑄鐵
UNCOATED	Copper 銅				

FEATURE : New LTRA (D) TIALN+ coating useful for hard finishing (DRY CUT) , covering from carbon steels to hardened steels (Up to HRC 65)