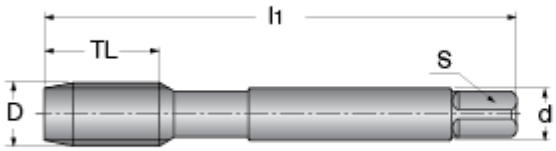
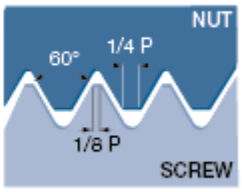
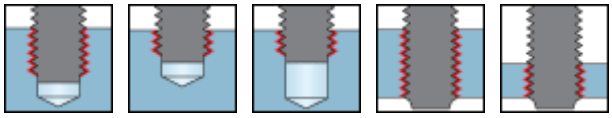
TP9 (H.S.S.) : HSS straight flute, machine taps for ISO metric coarse threads, according to DIN 13, for grey cast iron.







Designation	D	Pitch	l1	TL	d	S	Prehole
TP9 M2X0.4-6HX-SCG-HEN	M2	0.40	45.00	8.0	2.80	2.10	1.60
TP9 M2.2X0.45-6HX-SCG-HEN	M2.2	0.45	45.00	8.0	2.80	2.10	1.75
TP9 M2.3X0.4-6HX-SCG-HEN	M2.3	0.40	45.00	8.0	2.80	2.10	1.90
TP9 M2.5X0.45-6HX-SCG-HEN	M2.5	0.45	50.00	9.0	2.80	2.10	2.05
TP9 M2.6X0.45-6HX-SCG-HEN	M2.6	0.45	50.00	9.0	2.80	2.10	2.10
TP9 M3X0.5-6HX-SCG-HEN	M3	0.50	56.00	11.0	3.50	2.70	2.50
TP9 M3.5X0.6-6HX-SCG-HEN	M3.5	0.60	56.00	12.0	4.00	3.00	2.90
TP9 M4X0.7-6HX-SCG-HEN	M4	0.70	63.00	13.0	4.50	3.40	3.30
TP9 M4.5X0.75-6HX-SCG-HEN	M4.5	0.75	70.00	14.0	6.00	4.90	3.70
TP9 M5X0.8-6HX-SCG-HEN	M5	0.80	70.00	15.0	6.00	4.90	4.20
TP9 M6X1-6HX-SCG-HEN	M6	1.00	80.00	17.0	6.00	4.90	5.00
TP9 M7X1-6HX-SCG-HEN	M7	1.00	80.00	17.0	7.00	5.50	6.00
TP9 M8X1.25-6HX-SCG-HEN	M8	1.25	90.00	20.0	8.00	6.20	6.80
TP9 M9X1.25-6HX-SCG-HEN	M9	1.25	90.00	20.0	9.00	7.00	7.80
TP9 M10X1.5-6HX-SCG-HEN	M10	1.50	100.00	22.0	10.00	8.00	8.50
TP9 M11X1.5-6HX-SBG-HEN	M11	1.50	100.00	22.0	8.00	6.20	9.50
TP9 M12X1.75-6HX-SBG-HEN	M12	1.75	110.00	24.0	9.00	7.00	10.20
TP9 M14X2-6HX-SBG-HEN	M14	2.00	110.00	26.0	11.00	9.00	12.00
TP9 M16X2-6HX-SBG-HEN	M16	2.00	110.00	27.0	12.00	9.00	14.00
TP9 M18X2.5-6HX-SBG-HEN	M18	2.50	125.00	30.0	14.00	11.00	15.50
TP9 M20X2.5-6HX-SBG-HEN	M20	2.50	140.00	32.0	16.00	12.00	17.50